

Thunderbird Headquarters

Relay Replacement Installation Instructions 1964-66 Thunderbird

**** Read all these instructions before doing anything on the car. Inspect the unit and the pictures that are with this instruction packet. Make sure everything matches and you understand all the items on the unit. If you have questions feel free to contact me at any point in the installation. I guarantee these units to work and will work with you to make sure you can install it correctly and get the top working with it.**

I recommend removing the rear seats from the car to do this properly

Lower top into trunk

Disconnect battery ground cable

Disconnect all wires from relays and the two circuit breakers above the relays
Move harness over to the right side out of the way

Remove old relays and brackets and also the 2 circuit breakers

Attach ground wires from convertible pump and from gas tank sender to the mounting bolt for the solenoid valve on the left side.

Remove ground wire from mounting bolt on solenoid valve on passenger side

Clean up any area you can access at this time before installing any new parts

Install new relay unit in car with the connection block on the passenger side

Before securing the unit to the trunk floor connect the heavy blue power wire coming from the console area to terminal #17 on the strip. It is the last one on the passenger side.

Fasten the unit in place using the existing holes, which should line up with the ends of the new units mounting rail slots. Use the and bolts provided

Hook up the black ground wire from the new unit to the solenoid mounting bolt on the passenger side

Strip the main loom covering insulation back, all the way over to the right hand roof cylinder area. Install a tie wrap on the loom at this point to keep the wires all together to prevent unraveling. Lay this harness under the top cylinder so that it is neat and makes a clean installation.

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Cut off the 8 plugs that went to the old relays. Cut them close to the plug so as to save all the wire. Discard the plugs.

Find the plug in the wire harness that connects to the pump motor. Unplug the pump. Do not cut the wires on the pump. Cut the plug and 6 inches of wire from the harness to connect back onto the pump plug. Install the eye connectors onto the red and yellow wires now and connect them to the large solenoid/relays on the driver's side of the unit. They are labeled for the red and the yellow wire.

Now lay the loom in place by the new relay unit. Straighten out all the wires so you can see what you have to work with. Do not cut anything until you are ready to make the connection. This way you can custom cut each wire go make the nicest looking installation. There are some multiple wires of the same color. Do not discard anything until you have the connections all made.

The wires that come from the console switch must stay connected to the plug in the harness. They do not get cut.

Retain the wires connected to the solenoid valves also.

All remaining wires can now be cut and installed into the proper connector on the connection block. Use the chart in the instructions to locate proper placement of the wires. Trim wires as needed to make them all lay nicely in place as you connect them to the terminal block

Once all wires have been connected as per chart, double check to make sure that you do not have any empty connectors. You may now cut and remove any excess or multiple wires. Clean up the area and install tie wraps on the loom to make the installation look neat.

Now, remove the panel from the back of the trunk area by the passenger side deck cylinder to reveal the harness going to the deck lid. Remove the black ground wire and install one of the 15 amp circuit breakers from the front onto this screw. (You may want to install it in a more convenient out of the way location but you will have to drill a mounting hole and make sure the wire will reach.) Connect the black ground wire to one of the terminals. Make a jumper wire to connect to the other terminal and onto the screw that mounts the circuit breaker to the body. This circuit breaker protects the flipper motor and the screw lock motor.

I have pre-wired a cable and connector for a safety switch onto this unit. It is the extra coil of wire with the 2-wire plug on it. This can be strung up through the console or laid under the rear seat bottom so you can access it in case of emergency. It will operate the system in case of failure of the standard switch in the car. It is connected direct to the deck unlock relay so if you have any power to the trunk area at all it will unlock your deck. If you have a failure in one of your limit switches or the pump, then that is all it

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will do. If there is nothing wrong with the system in the trunk this switch will continue to operate the rest of the functions also. It is a very handy addition as you can operate your top from anywhere that those wires will reach. This will depend upon where you install the wiring.

Before operating any of the system, adjust all the limit switches by following the shop manual instructions. When you adjust the switches make sure you disconnect them from the wire harness by unplugging the wires to them. This is a must. You also have to use an ohmmeter or powered test light to check continuity across these switches. Any other way of adjusting them will not give correct results. If you do not adjust every one of these switches following the instructions exactly there is no guarantee this new relay system will function properly.

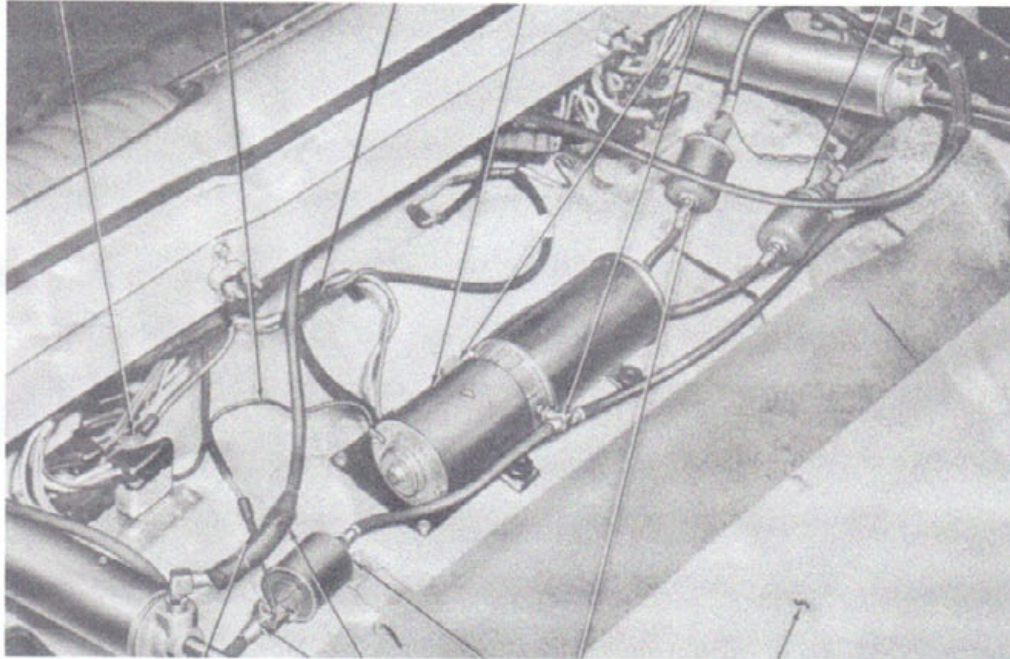
Connector Terminal Usage

1	R-W.....RED/WHITE STRIPE	feed to tray retract relay
2	W-BL.....WHITE/BLUE STRIPE	power to tray retract motor
3	B-BL.....BLACK/BLUE STRIPE	feed to tray erect relay
4	BL-W.....BLUE/WHITE STRIPE	power to tray erect motor
5	G.....GREEN	feed to top up relay
6	W-R.....WHITE/RED STRIPE	power to top control solenoid valves
7	R.....RED FROM SOLONOID	power to pump motor solenoid red wire
8	Y-W.....YELLOW/WHITE STRIPE	feed to top down relay
9	Y.....YELLOW FROM SOLONOID	power to pump motor solenoid yellow wire
10	V.....VIOLET	feed to deck lock relay
11	Y-R.....YELLOW/RED STRIPE	power to deck lock motor
12	O-BR.....ORANGE/BROWN STRIPE	feed to deck unlock relay
13	R-Y.....RED/YELLOW STRIPE	power to deck unlock motor
14	B-G.....BLACK/GREEN STRIPE	feed to deck close relay
15	BL-R.....BLUE/RED STRIPE	power to deck control solenoid valve
16	Y-V.....YELLOW/VIOLET STRIPE	feed to deck open relay
17	B.....BLACK MAIN HOT FEED WIRE	main power wire from front circuit breaker

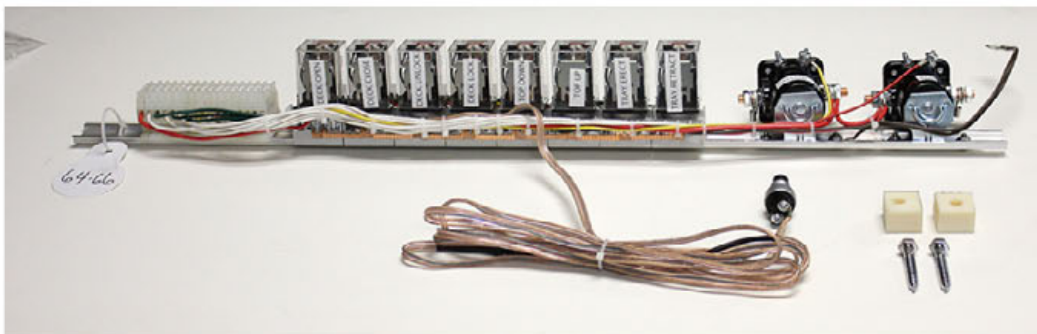
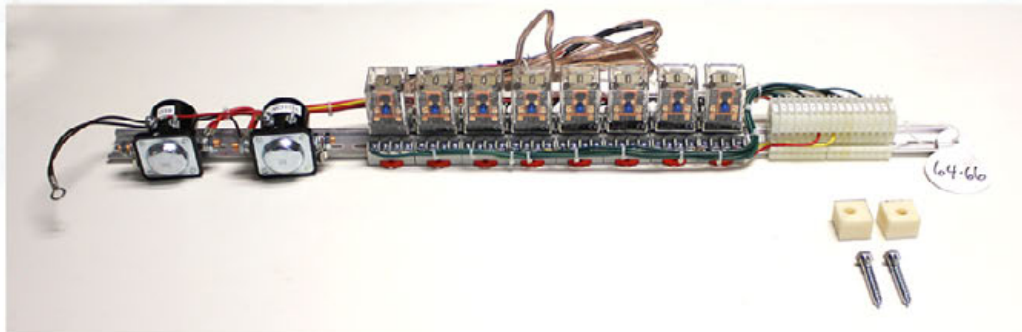
Once again I would like to thank you for your business.

I cannot stress enough the importance of adjusting the limit switches so if you are experiencing problems make sure you have done that step, maybe even a second time. If you have questions, problems or ideas, please contact me. If I do not answer the phone, leave a message and I will call you back. I know what it is like to be in the middle of a project like this and then get stuck and have no one to talk to. I will do my best to be prompt in helping with the installation and troubleshooting of your convertible problems.

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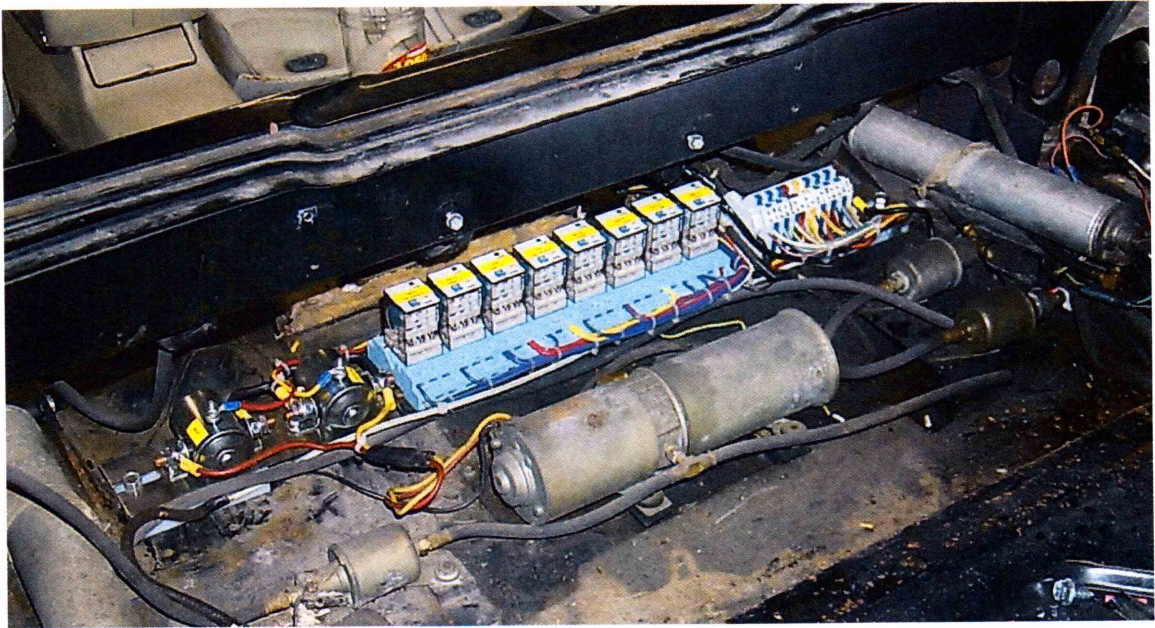


The above scan from the shop manual shows how the items are laid out in the car from the factory.



This is a photo of the relay system you are about to install

Thunderbird Ranch 7158 Hwy. B, Pittsville, WI 54466



the above photo is of a typical installation in a 1964-66 Thunderbird. The relay system is of a previous design but the concept is the same. Do not follow the colors of the wires in this photo as it will differ from what you are about to do.

64-66 Relay Replacement System for Thunderbird

Connector	Terminal Usage
1	R-W.....RED/WHITE STRIPE feed to tray retract relay
2	W-BL.....WHITE/BLUE STRIPE power to tray retract motor
3	B-BL.....BLACK/BLUE STRIPE feed to tray erect relay
4	BL-W.....BLUE/WHITE STRIPE power to tray erect motor
5	G.....GREEN feed to top up relay
6	W-R.....WHITE/RED STRIPE power to top control solenoid valves
7	R.....RED FROM SOLENOID power to pump motor solenoid red wire
8	Y-W.....YELLOW/WHITE STRIPE feed to top down relay
9	Y.....YELLOW FROM SOLENOID power to pump motor solenoid yellow wire
10	V.....VIOLET feed to deck lock relay
11	Y-R.....YELLOW/RED STRIPE power to deck lock motor
12	O-BR.....ORANGE/BROWN STRIPE feed to deck unlock relay
13	R-Y.....RED/YELLOW STRIPE power to deck unlock motor
14	B-G.....BLACK/GREEN STRIPE feed to deck close relay
15	BL-R.....BLUE/RED STRIPE power to deck control solenoid valve
16	Y-V.....YELLOW/VIOLET STRIPE feed to deck open relay
17	B.....BLACK MAIN HOT FEED WIRE main power wire from front circuit breaker

